X12s

Eight-Relay Expansion Module

USERS MANUAL

Revision 1.0

For models: X-12s

8 Relays • Removable Connector

▶ **Indicator Lights**

▶ **Door Locks**

▶ **Alarms**

▶ **Interface with a PLC**

X-12s User Manual Revisions	
Revision	**Description**
1.0	Initial release

Section 1: Introduction

The X-12s™ 8-Relay expansion module is used with the X-600M controller. The X-12s has eight relays, each with Form-A contacts (SPST). A removable terminal connector provides connections to the relays. One or more X-12s expansion modules can be connected to a X-600M controller with a ribbon cable. The ribbon cable provides both power and communications to the expansion modules.

The X-600M is a multifunction web-enabled industrial I/O controller. It performs control, logic, and monitoring functions similar to that of a Programmable Logic Controller (PLC). However, unlike a PLC, the X-600M is designed for web-based applications from the ground up. No add-on software or hardware is required. The X-600M can be fully configured, programmed and tested using its built-in web server. The web setup pages are intuitive and easy to use and do not require special programming skills.

The X-600M together with expansion modules such as the X-12s provide an easy, flexible and reliable way to monitor and control systems and devices over a network. The X-12s is suitable for use with moderate loads such as solenoid valves, alarms and indicator lights.

1.1 Connectors & Indicators

Relays

The X-12s has eight relays. Terminals are provided for the *Common* and *Normally Open* contacts of each relay. The relay are connected in two groups of four with a shared *Common* connection for each group. A 14-position plug-in screw terminal makes it easy to make the wiring connections. The connector terminals are wired directly to the internal relays with no internal fuse or other over current protection. The relays are isolated from all other circuits inside. When a relay coil is energized, the contacts are closed. The load device that is connected to the relay contacts will be on when the coil is energized.

Expansion Bus

The expansion bus allows for a family of expansion modules to be connected directly to the X-600M without the need for an Ethernet switch. The cable can be a daisy chain with multiple connectors. The ribbon cable expansion bus provides both power and communications connections.

Power Supply

The expansion bus can provide up to 1.7 Amps for powering up to 32 expansion modules; however, the maximum number of expansion modules depends on the module type and power source attached to the X-600M. The X-12s requires relative high current to operate the relays and the 1.7 Amp limit will be reached before 64 module limit.

The X-12s employs modern switch-mode power supply. With this type of power supply the current draw <u>decreases</u> as the voltage increases; therefore, you can add more expansion modules by using a 24-volt power supply than you can with a 12-volt power supply. See the *X-600M User Manual* for more details.

Indicators

The green, power LED indicator is illuminated whenever the module is powered. To identify the module during installation the X-600M can send a blink command which will cause the power LED to blink for three seconds. The eight, yellow LEDs indicate the status of the relays and are illuminated when the respective relay coils are energized.

1.2   Part Numbers and Accessories

Device	Description	Part Number
X-12s	8-Relay expansion module	X-12s
Spare Connector	14-position screw terminal connector	X-1803691

Section 2: Installation and Connections

Installation consists of mounting the X-12s and connecting it to an X-600M controller with a 10-conductor ribbon cable. Programming and testing is done by using a web browser to configure the web pages, inputs, and outputs for your specific needs.

2.1   Installation Guidelines

- This unit must be installed by qualified personnel.

- This unit must not be installed in unprotected outdoor locations.

- This unit must not be used for medical, life saving purposes, or for any purpose where its failure could cause serious injury or the loss of life.

- This unit must not be used in any way where its function or failure could cause significant loss or property damage.

This equipment is tested to UL 61010-1 safety requirements for equipment to be supplied from the building wiring (i.e. thru a circuit breaker). It is not rated for installation <u>within</u> or as part of the circuit breaker panel. When used to control AC line voltages the X-12s must be mounted and protected in a suitable electrical enclosure.

2.2   Mounting

X-12s can be mounted to a standard (35mm by 7.55mm) DIN-Rail. Normally expansion modules are mounted to the left side (embossed logo side of the enclosure) of the X-600M controller so that the ribbon cable doesn't cover the power connector. The X-12s should be located in a clean, dry location where it is protected from the elements. Ventilation is recommend for installations where high ambient air temperatures are expected to be high. See *Appendix D: Mechanical Information* for additional mechanical details.
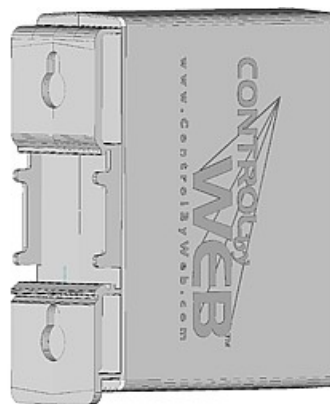
2.2.1   DIN-Rail Mounting

Attach the X-600M to the DIN-Rail by hooking the top hook on the back of the enclosure to the DIN-Rail and then snap the bottom hook into place. To remove the X-600M from the DIN-Rail, use a flat-head screwdriver. Insert the screw driver into the notch in the release tab and pry against the enclosure to release the bottom hook.

2.3   Making Connections

CAUTION: Make sure the power is shut off before making connections

CAUTION: This unit should be installed by a qualified technician.

CAUTION: Miswiring or misconfiguration could cause permanent damage to the X-12s, the equipment to which it is connected, or both.

A removable terminal connector is provided for making the power connections. The correct wiring procedure is as follows:

1. Make sure power is turned off.

2. Remove the terminal connector from the X-12s and make wiring connections to the terminals. This technique avoids stressing the internal components while torquing the screws.

3. Reconnect the terminal connector.

4. Apply power.

It is recommended that any load (device to be controlled) not be connected to the expansion modules until after the X-600M has been configured and tested. By doing this, wiring and configuration mistakes will not cause the load device to turn on unexpectedly.

14-Pin Connector Pinout	
Terminal	**Description**
1NO	Relay 1 NO
2NO	Relay 2 NO
3NO	Relay 3 NO
4NO	Relay 4 NO
1-4COM	Relay 1,2,3,4 COM
1-4COM	Relay 1,2,3,4 COM
1-4COM	Relay 1,2,3,4 COM
5NO	Relay 5 NO
6NO	Relay 6 NO
7NO	Relay 7 NO
8NO	Relay 8 NO
5-8COM	Relay 5,6,7,8 COM
5-8COM	Relay 5,6,7,8 COM
5-8COM	Relay 5,6,7,8 COM

Make certain the wires are properly inserted into to the terminals and that the screws are tight.

Wire Specification:

    Use wire rated for 75ºC (min) for connections to the terminal blocks

Connector Specifications:

Type:	14-position, removable, 3.81 mm pitch
Connection wire:	Use wire rated for 75ºC (min) for connections to the terminal blocks
Stripping Length:	7mm
Connection capacity:	1.5mm² stranded, 1.5mm² solid
Conductor minimum:	30AWG (UL/CUL)
Conductor maximum:	14 AWG (UL/CUL)
Conductor Type:	Copper
Tightening torque:	0.22 Nm (min), 0.25 Nm (max)

Section 3: Example Applications

3.1   Control a device over an IP network

The illustration below shows a simple example of using the X-12s to control a device over an IP network. The device to be controlled is wired in series with the relay contacts.

Note: A fuse or circuit breaker is shown to limit current overload.
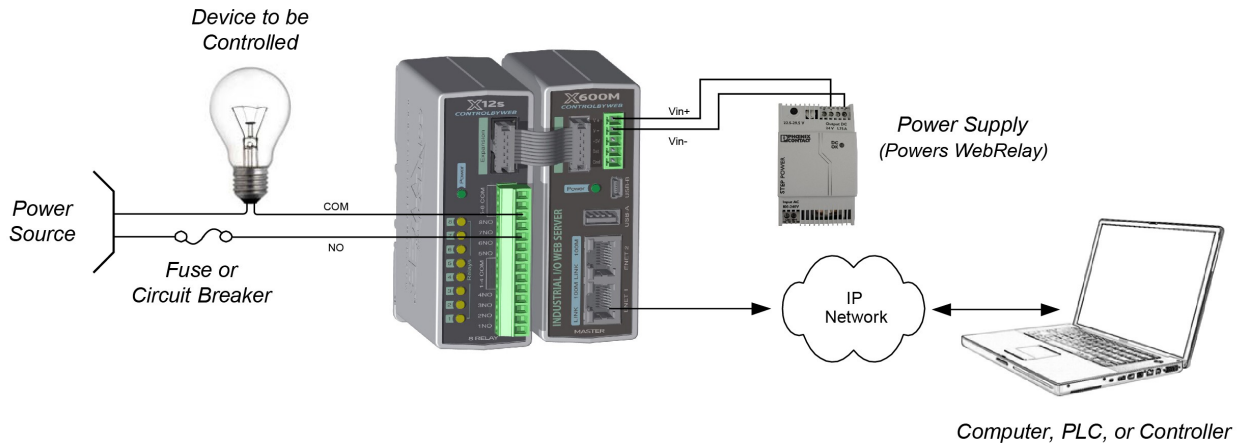
3.2   High Current Relay

The illustration below shows an example of how the X-12s is used to control an AC motor. A high-current relay is used to switch the load current to the motor. In this example a MOV (Metal Oxide Varistor) is used to help protect the relay contacts of the X-12s from arc damage. Under normal conditions the resistance of the MOV is very high. When a spike or surge occurs the resistance of the MOV drops and shunts the high voltage transients.
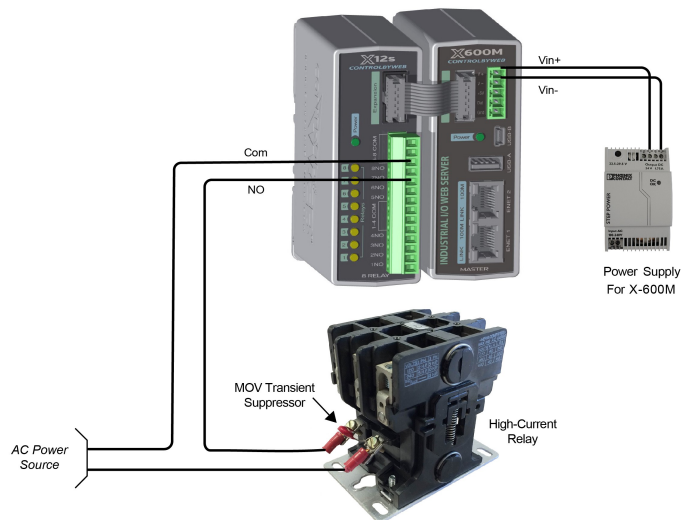
Section 4: Configuration and Setup

4.1   Setup Example

The Quick Start Demo

After making the power and Ethernet connections, the X-600M can automatically scan for the presence of any ControlByWeb™ Ethernet devices (on the same sub-net) and also for any expansion modules connected to the X-600M via the ribbon-cable connector. It also automatically creates a dashboard web page and populates it with all of the resources (components) supported by the Ethernet devices and expansion modules. This makes it easy to start experimenting with the web page's user interface and to try out the relays and sensors.

To quickly add a device do the following:

1. Click on the **Devices** menu tab to pull up the *Devices Overview* page. Then click on the **Find New Devices** button to scan the expansion bus and the local network for ControlByWeb devices and expansion modules.
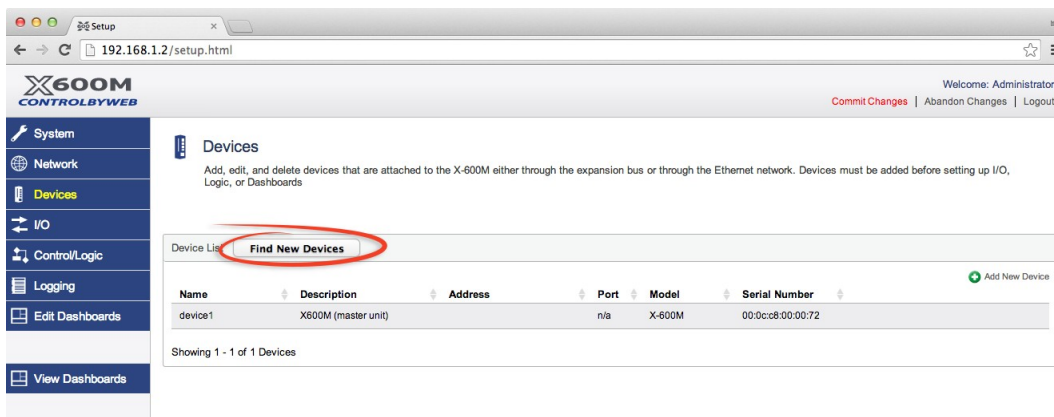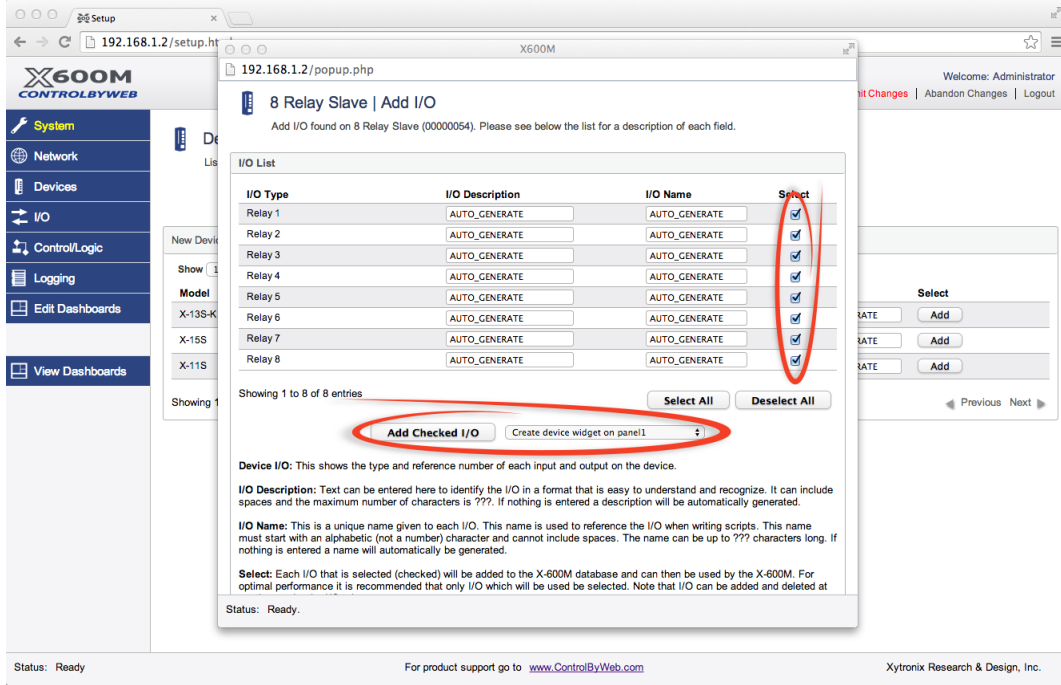

2. In this example we are going to add an *X-12s 8 Relay expansion module*. Click the **Add** button for the X-12s.
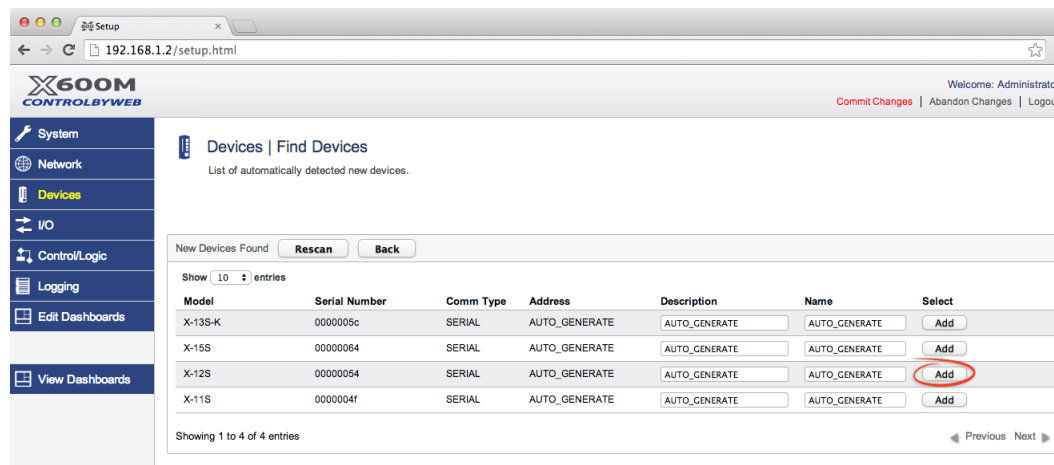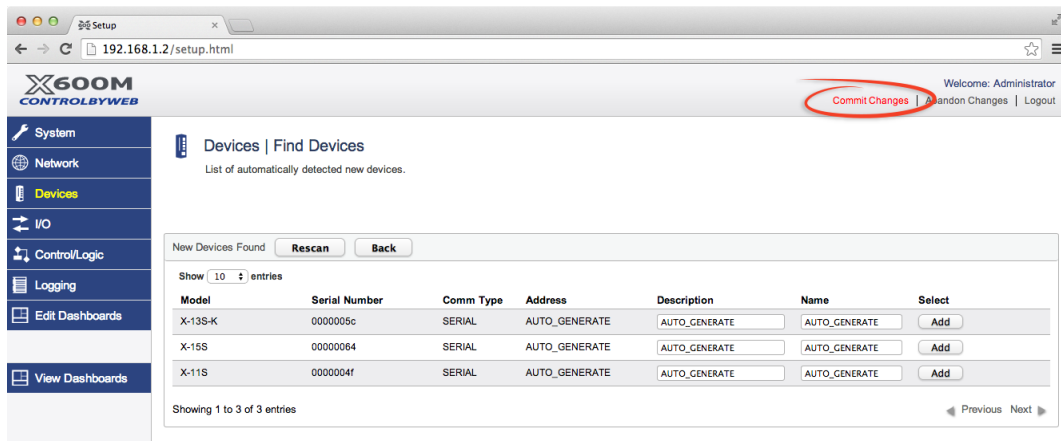
3. In the *Select* column, click the checkboxes of the I/O components you would like to configure and select the **Create Device Widget** checkbox (This will display the status of the I/O on the Dashboard).

Click **Add Checked I/O** to submit these changes.

4. Click **Commit Settings** - Once clicked, the X-600M begins to monitor the newly added device.

5. On the main menu, click the **View Dashboards** menu tab. The **View Dashboards** page shows a display similar to what users will see when accessing the X-600M's control page. Use this page to test and debug the dashboards, panels, widgets and components in real time. A pull-down menu allows access to other dashboards. Within minutes you can experience the power and flexibility of the

dashboard's user interface and experiment/test the buttons, sliders, and data entry boxes to meet your needs for your specific application.
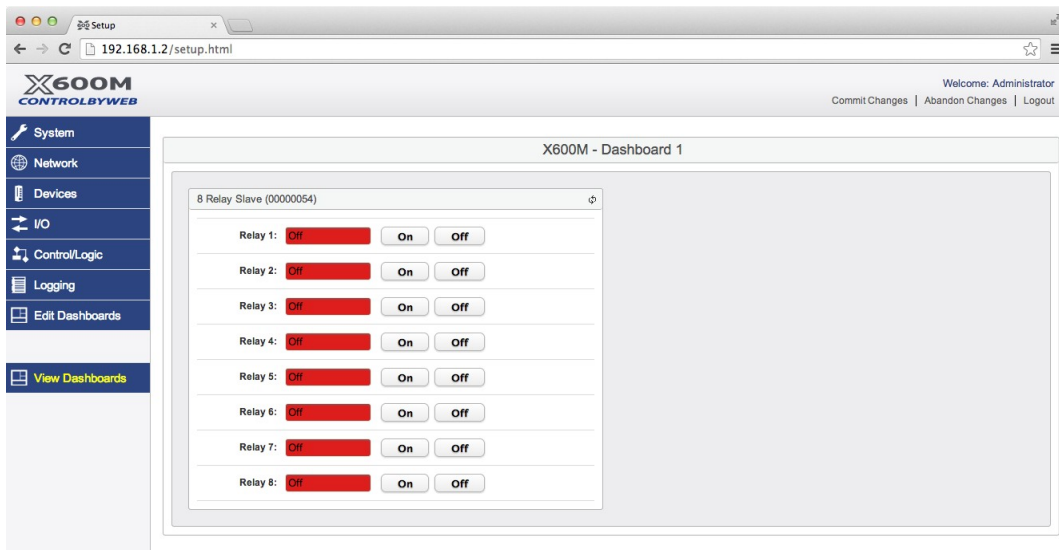
Appendix A: Specifications

Power Requirements

Input Voltage: 9-28 VDC (power is supplied via the X-600M controller, 24V recommended)
Current: See table below for typical values at 25°C

Power Supply	Relays OFF	Relays ON
9 VDC	16 mA	344 mA
12 VDC	12 mA	258 mA
24 VDC	7 mA	133 mA

Relays

Number of relays: 8

Relay Contacts

Load Type: General purpose
Contact Form: SPST (1 form A)
Contact Material: Silver nickel
Max Voltage: 125VAC, 30VDC
Max Current: 2.5A (total for each group of 4 relays with shared commons)
Electrical Life: 100K cycles, typical @ rated load
Environmental Rating: Over voltage Category II, Pollution Degree 2

Control Options: On/Off or Pulsed
Pulse Timer Duration: 100ms to 86400 Seconds (1-day)

Relay Connector

Type: 14-position, removable, 3.81 mm pitch
Connection wire: Use wire rated for 75ºC (min) for connections to the terminal blocks
Stripping Length: 7mm
Connection capacity: 1.5mm^2 stranded, 1.5mm^2 solid
Conductor minimum: 30AWG (UL/CUL)
Conductor maximum: 14 AWG (UL/CUL)
Conductor Type: Copper
Tightening torque: 0.22 Nm (min), 0.25 Nm (max)

(Replacement part number, Phoenix Contact 1803691)

Expansion Connector:

Connector: Ribbon cable, 2x5-position, polarized 0.100" pitch
Communications: RS-485

LED Indicators

Green: Power On
Yellow: Relay 1 thru 8

Environmental

Indoor use or NEMA-4 protected location
Altitude: up to 2000m
Operating Temperature: -40ºC to 50ºC (-40ºF to 122ºF)
Storage Temperature: -40ºC to 85ºC (-40ºF to 185ºF)

     Humidity: 5-95%, non-condensing

Mechanical

     Size: 1.41 x 3.88 x 3.1 in. (35.7 x 98.5 x 78 mm), (not including connector)
     Weight: 4.8 oz (136 g)

Electromagnetic Compliance

     IEC CISPR 22, CISPR 24
     FCC 47CFR15 (Class B)
     EN55024 ITE Immunity (2010)
     EN55022 Emissions (2010)

Product Safety Compliance

     UL 61010-1 (Electrical Equipment for Measurement, Control, and Laboratory Use)

CE

c (UL) us
LISTED
PROCESS CONTROL EQUIPMENT
E468316

Appendix B: Trademark and Copyright Information

Appendix C: Warranty

This Xytronix Research & Design, Inc. product has a warranty against defects in material and workmanship for a period of one year from the date of shipment. During the warranty period, Xytronix Research & Design, Inc. will, at its option, either repair or replace products that prove to be defective. This warranty is extended to the original purchaser of the equipment only.

For warranty service or repair, the product must be properly packaged, and returned to Xytronix Research & Design, Inc. The purchaser shall prepay all charges for shipping to Xytronix Research & Design, Inc., and Xytronix Research & Design, Inc. will pay the shipping charges to return the product to the purchaser as long as the product is shipped within the United States. If the product is shipped outside of the United States, the purchaser shall pay all shipping charges, duties, and taxes.

Limitation

The foregoing warranty shall not apply to defects or damage resulting from improper use or misuse, unauthorized repair, tampering, modification, improper connection, or operation outside the electrical/environmental specifications for the product. Further, the warranty does not cover Acts of God, such as fire, flood, hurricanes, and tornadoes. This warranty does not cover damage to property, equipment, direct, indirect, consequential, or incidental damage (including damage for loss of business profit, business interruption, loss of data, and the like) arising out of the use or misuse of this product.

UNDER NO CIRCUMSTANCES WILL THE LIABILITY OF XYTRONIX RESEARCH & DESIGN, INC. TO THE PURCHASER OR ANY OTHER PARTY EXCEED THE ORIGINAL PURCHASE PRICE OF THE PRODUCT, REGARDLESS OF THE FORM OF THE CLAIM. No other warranty is expressed or implied. Xytronix Research & Design, Inc. specifically disclaims the implied warranties or merchantability and fitness for a particular purpose. Some jurisdictions may not allow the exclusion of limitation of liability for consequential or incidental damage.

Appendix D: FCC Statement

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference.
- This device must accept any interference received, including interference that may cause undesired operation.

Warning

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause interference to radio communications. There is no guarantee, however, that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into a relay on a circuit different from where the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Notice

Changes or modification not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Appendix E: Mechanical Dimensions

M36 (35mm) DIN RAIL

USE #8 PAN HEAD SCREWS